



COURSE OUTLINE: MTF236 - FIELD FIT & LAYOUT

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Approved: Corey Meunier, Chair, Technology and Skilled Trades

Course Code: Title	MTF236: FIELD FITTING AND LAYOUT
Program Number: Name	4051: METAL FABRICATION
Department:	IRONWKR APPR./WELDING RELATED
Semesters/Terms:	22W
Course Description:	This course is designed to incorporate all skills that students have obtained in Fabrication 1 & 2. Students will demonstrate the independent ability to assemble various structures using bending, forming, shaping, tacking and welding procedures. Students will also take the role of a business and will be required to receive a verbal order, provide cost of job, submit the required materials, build entire assembly and produce full blueprints for all parts required.
Total Credits:	8
Hours/Week:	8
Total Hours:	120
Prerequisites:	MTF201, MTF211
Corequisites:	There are no co-requisites for this course.
Vocational Learning Outcomes (VLO's) addressed in this course:	<p>4051 - METAL FABRICATION</p> <p>VLO 1 Interpret blueprints and produce basic drawings and bills of materials.</p> <p>VLO 2 Apply knowledge of various welding and metal cutting techniques and theories to produce components and sub-assemblies.</p> <p>VLO 3 Prepare materials by utilizing fabrication machinery and equipment.</p> <p>VLO 4 Create and use patterns and templates using common layout and measuring tools.</p> <p>VLO 5 Understand and use a variety of destructive and non-destructive methods to test welds.</p> <p>VLO 6 Develop project plans relating to component and sub-assembly production.</p> <p>VLO 7 Complete all work in compliance with health and safety legislation and prescribed organizational practices and procedures to ensure safety of self and others.</p> <p>VLO 8 Work responsibly and effectively in accordance with government safety regulations, manufacturer's recommendations and approved industry standards.</p>
Essential Employability Skills (EES) addressed in this course:	<p>EES 1 Communicate clearly, concisely and correctly in the written, spoken, and visual form that fulfills the purpose and meets the needs of the audience.</p> <p>EES 2 Respond to written, spoken, or visual messages in a manner that ensures effective communication.</p> <p>EES 3 Execute mathematical operations accurately.</p> <p>EES 4 Apply a systematic approach to solve problems.</p> <p>EES 5 Use a variety of thinking skills to anticipate and solve problems.</p>

In response to public health requirements pertaining to the COVID19 pandemic, course delivery and assessment traditionally delivered in-class, may occur remotely either in whole or in part in the 2021-2022 academic year.



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- EES 8 Show respect for the diverse opinions, values, belief systems, and contributions of others.
- EES 9 Interact with others in groups or teams that contribute to effective working relationships and the achievement of goals.
- EES 10 Manage the use of time and other resources to complete projects.
- EES 11 Take responsibility for ones own actions, decisions, and consequences.

Course Evaluation:

Passing Grade: 50%, D

A minimum program GPA of 2.0 or higher where program specific standards exist is required for graduation.

Other Course Evaluation & Assessment Requirements:

1. Late hand in penalties will be -10% per day.
2. Course attendance is mandatory. Any student that is not present for the first 3 classes in each course, will be deemed to have not completed the required safety orientation for the course and will not be permitted to continue. One percent (1 %) per hour will be deducted from the final course grade for unexcused* absence. Any unexcused attendance beyond 15% of the total allocated course hours will result in the student receiving a failing grade for the course.

Valid reasons would include:

Doctors note

Family Death or Serious Illness supported by a written note.

Unexcused absence* will be determined in a case by case basis by the instructor of each course.

Books and Required Resources:

IPT's Metal Trades & Welding
 Publisher: IPT Publishing & Training Ltd

Kit: ILM Post Secondary Package by Alberta Government
 Publisher: AK Graphics, Sault College Print Shop

Course Outcomes and Learning Objectives:

Course Outcome 1	Learning Objectives for Course Outcome 1
1. Plan and Set-up Workspace	Locate and set up sufficient space for work to take place Plan a safe work environment 1.1 Ensure lighting is adequate 1.2 Describe appropriate ventilation and air flow requirements 1.3 Ensure proper material handling 1.4 Identify overhead hazards 1.5 Ensure and plan for proper work process flow
Course Outcome 2	Learning Objectives for Course Outcome 2
2. Plan and Schedule Job	Respond to verbal production request 2.1 Develop working sketch for project 2.2 Identify materials required 2.3 Produce accurate material cut list 2.4 Calculate cost estimate for labor and material 2.5 Estimate job start and completion dates
Course Outcome 3	Learning Objectives for Course Outcome 3
3. Set up and use jigs and	3.1 Material selection

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	fixtures to establish critical dimensions and datum locations	3.2 Fabrication 3.3 Clamping 3.4 Forming and shaping 3.5 Part removal 3.6 Accessibility
	Course Outcome 4	Learning Objectives for Course Outcome 4
	4. Assemble components and sub assemblies	Sequence of assembly Alignment 4.1 Seam alignment tools 4.2 Jigs and fixtures 4.3 Tack welds 4.4 Fasteners 4.5 Bracing
	Course Outcome 5	Learning Objectives for Course Outcome 5
	5. Conduct quality assurance inspections	5.1 Ensuring weld sizing and location 5.2 Removing any sharp edges 5.3 Cleaning slag and weld splatter

Evaluation Process and Grading System:

Evaluation Type	Evaluation Weight
Employability Skills	10%
Handrail Fabrication	30%
Platform Fabrication	30%
Stair Fabrication	30%

Date: January 6, 2022

Addendum: Please refer to the course outline addendum on the Learning Management System for further information.

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